

Bench and upright drills

OPTI B 17 PRO / OPTI B 23 PRO / OPTI B 26 PRO / OPTI B 33 PRO

Bench and upright drills in proved quality

Convincing arguments: quality, efficiency and price

- Guaranteed concentricity precision less than 0.02 mm measured in the drilling spindle sleeve
- Spindle with precision ball bearings
- RÖHM quick-action drill chuck supplied as standard
- Smoother running due to aluminum pulleys with ground six-tooth dog (from OPTI B 23 Pro)
- Better power transmission due to the quality driving V-belt
- Toothed rack for vertical adjustment of the drilling table
- Drill depth stop
- Precision-ground work table with transversally running T-slots, swivling from -45° to +45°
- Work table accessibility of 360° around its own axis
- Solid base plate with T-slots, heavy ribbed at the backside
- One-piece spindle sleeve feed handle in die-cast aluminum with soft grip handle
- Automatic off-switch (IP 54 compliant) for easy operation with voltage circuit breaker and lockable emergency stop switch
- 400 volt models additional with right-left-hand rotation
- Powerful, smooth-running electric motors
- Heavy-duty construction of the whole machine
- Proven quality
- Optimum price/quality ratio
- High value stability



Model	OPTI B 17 PRO	OPTI B 23 PRO
Item no. (230 V)	300 3171	300 3231
€ (VAT excl.)	249.00	385.00
Item no. (400 V)	-	300 3233
€ (VAT excl.)	-	399.00

Extent of supply	OPTI B 17 PRO	OPTI B 23 PRO
	<ul style="list-style-type: none"> · RÖHM Quick-action drill chuck (3 - 16 mm) B16 · Taper mandrel MT 2 · 2 T-nuts 	<ul style="list-style-type: none"> · RÖHM Quick-action drill chuck (3 - 16 mm) B16 · Taper mandrel MT 2 · 2 T-nuts

Technical data	OPTI B 17 PRO	OPTI B 23 PRO
Drilling capacity in steel (max.)	16 mm	25 mm
Working range	152 mm	180 mm
Spindle holding fixture	MT 2	MT 2
Spindle speeds	500 - 2,520 rpm	200 - 2,440 rpm
Number of steps	5 steps	12 steps
Sleeve travel	65 mm	80 mm
Upright diameter	60 mm	73 mm
Table size (L x W)	235 x 220 mm	280 x 250 mm
T-slot size	12 mm	12 mm
Drilling table swivel	-45° - 0° - +45°	-45° - 0° - +45°
Motor power 50 Hz	500 W	750 W
Dimensions (L x W x H)	600 x 260 x 860 mm	650 x 320 x 1,010 mm
Net weight	39 kg	66 kg



Convincing arguments...



- Smoother running due to aluminum pulleys with ground six-tooth dog (from OPTI B 23 Pro)
- Better power transmission due to the quality driving V-belt



- Guaranteed concentricity precision less than 0.02 mm measured in the drilling spindle sleeve
- Spindle with precision ball bearing
- RÖHM high-grade quick-action drill chuck supplied as standard



- One-piece spindle sleeve feed handle in die-cast aluminum with Softgrip handle



- Automatic off-switch (IP 54 compliant) with voltage circuit breaker, lockable emergency stop switch, right-left-hand rotation cam controller with 400 Volts

Model	OPTI B 26 Pro	OPTI B 33 Pro
Item no.	300 3263	300 3333
€ (VAT excl.)	459.00	799.00
Extent of supply	<ul style="list-style-type: none"> · RÖHM Quick-action drill chuck (3 - 16 mm) B16 · Taper mandrel MT 3 · 2 T-nuts 	<ul style="list-style-type: none"> · RÖHM Quick-action drill chuck (3 - 16 mm) B16 · Taper mandrel MT 4 · 2 T-nuts
Technical data		
Drilling capacity in steel (max.)	25 mm	30 mm
Working range	210 mm	254 mm
Spindle holding fixture	MT 3	MT 4
Spindle speeds	200 - 2440 rpm	120 - 1810 rpm
Number of steps	12 steps	9 steps
Sleeve travel	85 mm	120 mm
Upright diameter	80 mm	92 mm
Table size (L x W)	330 x 290 mm	475 x 425 mm
T-slot size	14 mm	14 mm
Drilling table swivel	+ / - 45°	+ / - 45°
Motor power 400 V / 50 Hz	750 W	1.1 kW
Dimensions (L x W x H)	700 x 350 x 1670 mm	860 x 480 x 1720 mm
Net weight	82 kg	135 kg