

# Infinitely variable bench and upright drills

- Smoother running due to aluminum pulleys with ground six-tooth dog

- Reasonably priced, precise and stable value
- Very wide speed range from 30 - 3,500 rpm with the OPTI B 23 Pro / OPTI B 26 Pro
- 20 - 3,500 rpm with the OPTI B 33 Pro

- Automatic off-switch (IP 54 compliant) for easy operation, with voltage circuit breaker, lockable emergency stop switch, right-left-hand rotation

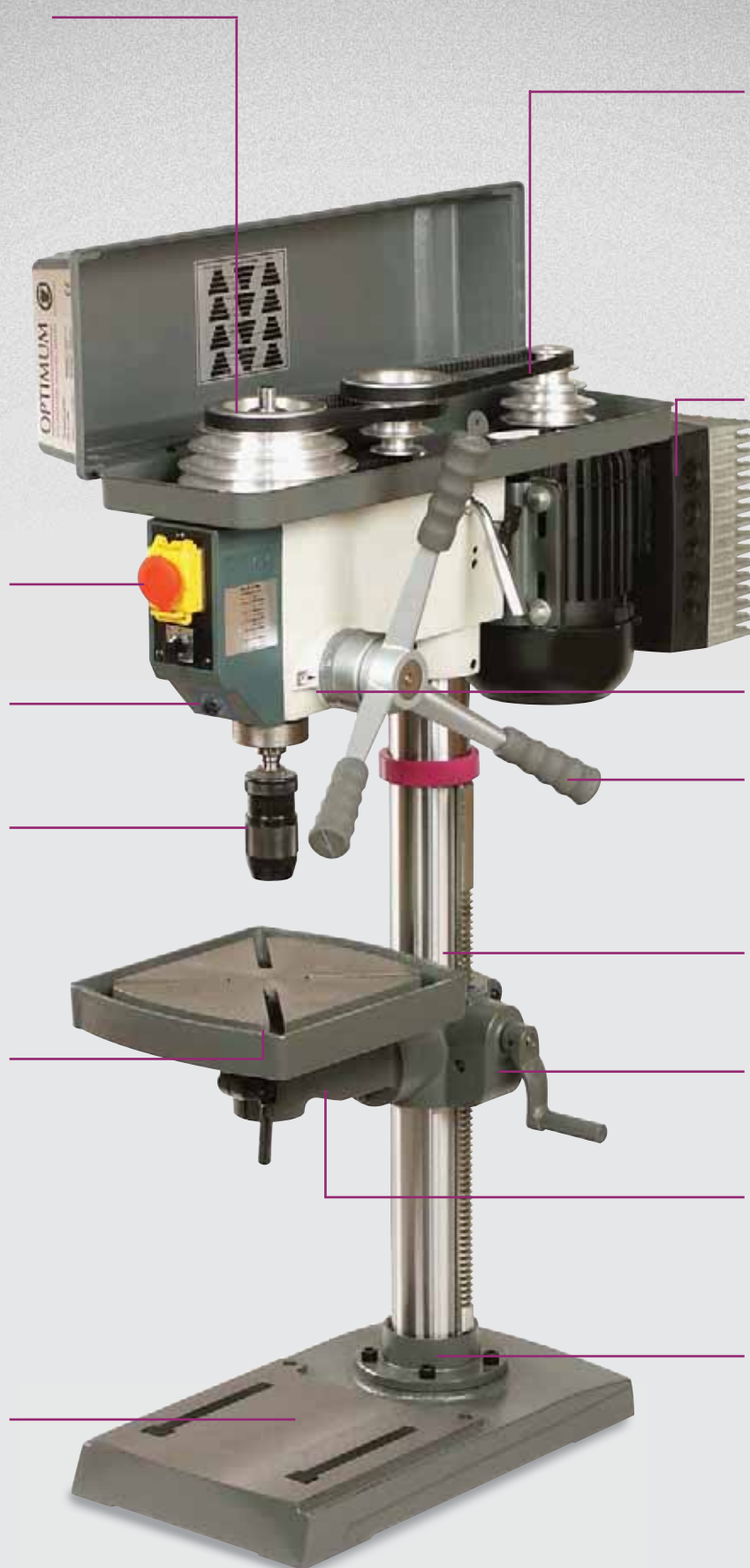
- Adjustment for speed control

- Guaranteed concentricity precision less than 0.02 mm measured in the drilling spindle sleeve

- Spindle with precision ball bearing
- RÖHM high-grade quick-action drill chuck supplied as standard

- Precision-ground work table with transversally running T-slots, swivelling from + / - 45°

- Solid, amply dimensioned base plate with T-slots, heavily ribbed at the underside



- Better power transmission due to the quality driving V-belt

- Smooth running and long-lived industrial engine with frequency converter extreme engine powered, wide constant torque progression

- Drill depth stop

- One-piece spindle sleeve feed handle in die-cast aluminum with softgrip handle

- Thick-walled steel column ensures very smooth running and stability

- Table height adjustment via rack

- Extremely stable thick-walled drilling table support

- Steel column 5-fold threaded

## OPTI B 23 PRO VARIO / OPTI B 26 PRO VARIO / OPTI B 33 PRO VARIO

Bench and upright drills for the permanent use

### Convincing arguments: quality, efficiency and price

- 12 speed steps, infinitely variable (OPTI B 23 PRO VARIO and OPTI B 26 PRO VARIO)
- 9 speed steps, infinitely variable (OPTI B 33 PRO VARIO)
- "Made in Germany"
- Heavy-duty construction of whole machine
- Optimum price/quality ratio
- High value stability



Model	OPTI B 23 Pro Vario	OPTI B 26 Pro Vario	OPTI B 33 Pro Vario
Item no.	301 1233	301 1263	301 1333
€ (VAT excl.)	<b>1,050.00</b>	<b>1,130.00</b>	<b>1,450.00</b>
<b>Extent of supply</b>	<ul style="list-style-type: none"> <li>· RÖHM Quick-action drill chuck (3 - 16 mm) B16</li> <li>· Taper mandrel MT 2</li> <li>· 2 T-nuts</li> </ul>	<ul style="list-style-type: none"> <li>· RÖHM Quick-action drill chuck (3 - 16 mm) B16</li> <li>· Taper mandrel MT 3</li> <li>· 2 T-nuts</li> </ul>	<ul style="list-style-type: none"> <li>· RÖHM Quick-action drill chuck (3 - 16 mm) B16</li> <li>· Taper mandrel MT 4</li> <li>· 2 T-nuts</li> </ul>
<b>Technical data</b>			
Drilling capacity in steel (max.)	25 mm	25 mm	30 mm
Working range	180 mm	210 mm	254 mm
Spindle holding fixture	MT 2	MT 3	MT 4
Spindle speeds	30 - 3,500 rpm	30 - 3,500 rpm	20 - 3,500 rpm
Number of steps	12 continuous	12 continuous	9 continuous
Sleeve travel	80 mm	85 mm	120 mm
Upright diameter	73 mm	80 mm	92 mm
Table size (L x W)	280 x 245 mm	330 x 290 mm	475 x 425 mm
T-slot size	12 mm	14 mm	14 mm
Drilling table swivel	+ / - 45°	+ / - 45°	+ / - 45°
Motor power 400 V / 50 Hz	750 W	750 W	1,5 kW
Dimensions (L x W x H)	660 x 320 x 1,010 mm	710 x 350 x 1,670 mm	870 x 480 x 1,720 mm
Net weight	75 kg	90 kg	140 kg