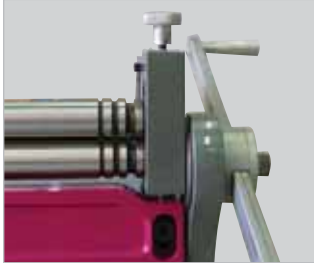
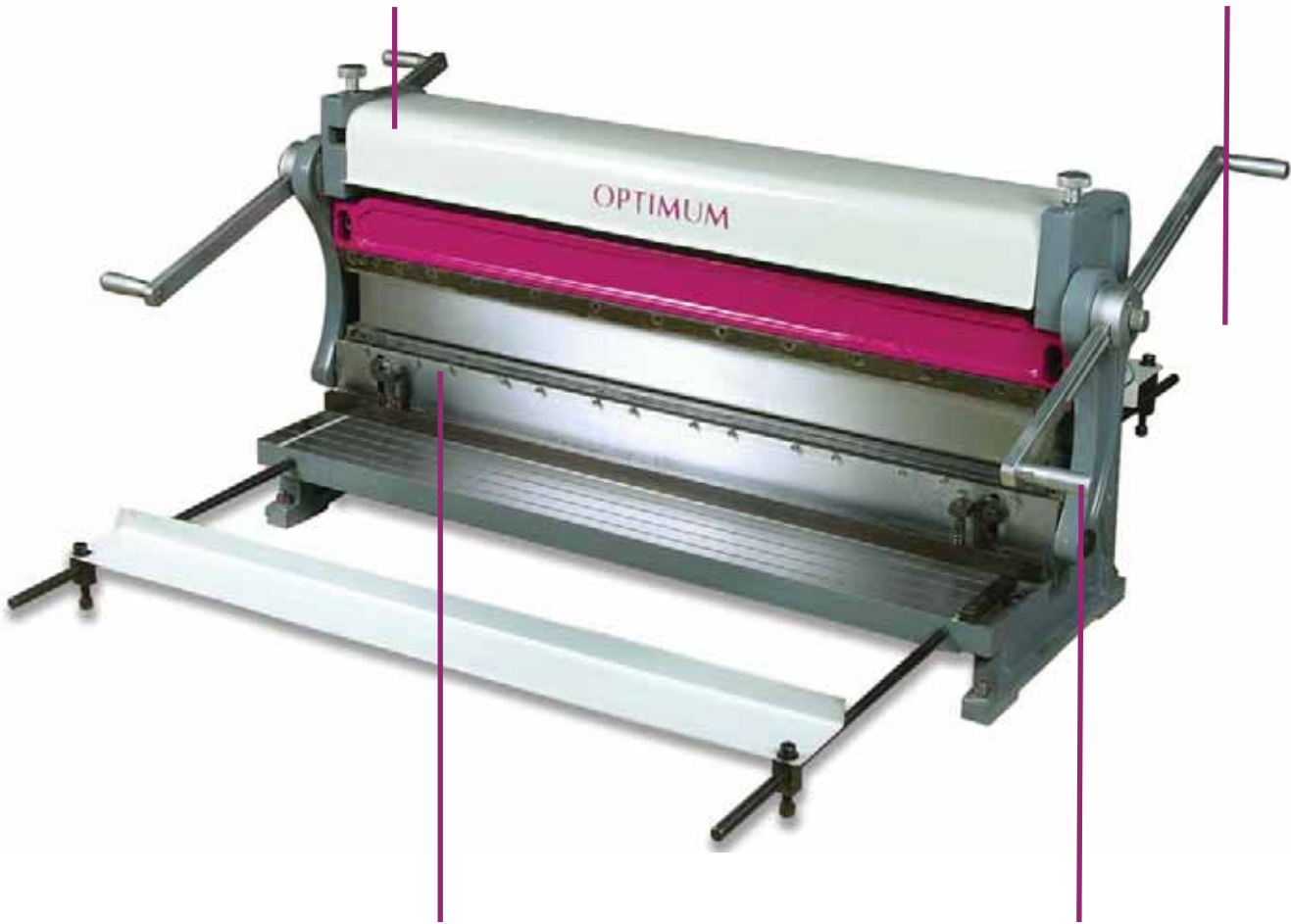
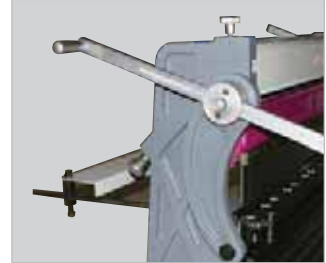


New

- Setting screw for the material thickness with scaling
- Ground bending rolls with wire insertion groove on the lower and front cylinder for bending and rolling wires, tubes and sheet metal
Ø 10 mm / 7 mm / 4.5 mm



- Large, adjustable and easy-to-use lever arms
- Extractable supporting arm in the front and rear for safe putting on of material



- High-grade cant-off jaws
- Segment-divided cant-off bar
- Holding down clamp for spring



- Removable segmental part of the cant-off jaw
40 mm / 50 mm / 65 mm
100 mm / 180 mm
255 mm / 380 mm
for bending of cases



Sheet metal working machines

OPTI SAR 750 / OPTI SAR 1000

Sheet metal working machines 3 in 1. Bending, canting off and cutting.
Ideal for the ambitious user

Convincing arguments: quality, efficiency and price

- Modern design in stable steel structure
- High flexibility in design by segmented cant off bar
- Removable segments from the cant off jaw
- Operation by two laterally provided levers
- Long supporting surface
- Extractable support arm for safe putting on of the large size sheet metals
- Clean cutting without burr due to upper and lower cutter made of high-grade steel
- Cutting table with inserted measuring tapes and rectangular limit on both sides
- Easily adjustable upper, rear and low roller

Extent of supply:

- Ground cutter bar
- Edging rail with segments
- Adjustable rear dog
- Front material supporting point

Model	OPTI SAR 750	OPTI SAR 1000
Item No.	324 2075	324 2100
€ (VAT excl.)	950.00	1,090.00

Technical data	Rolling	
Material width (max.)	763 mm	1,016 mm
Rolling-ø (min.)	38 mm	42 mm
Rolling-ø (max.)	unlimited	unlimited
Curling thickness (max.):		
Sheet metal St. 37	1 mm	1 mm
High-grade steel	1 mm	1 mm
Aluminum/copper	2 mm	2 mm
Brass	1 mm	1 mm
Gold/silver/tinblade	2 mm	2 mm
Narrow widths	3 mm	3 mm
Unwinding cylinder -ø	38 mm	42 mm

Technical data	Edging	
Material width (max.)	763 mm	1,016 mm
Sheet thickness (max.)	2.5 mm	2.5 mm
Edging capacity (max.):		
Aluminum/copper	763 x 2 mm	1,016 x 2 mm
Brass	763 x 1 mm	1,016 x 1 mm

Technical data	Cutting	
Cutting capacity (max.)	1 mm	1 mm
Material width (max.)	763 mm	1,016 mm
Dimensions (L x W x H)	980 x 370 x 550 mm	1,335 x 455 x 620 mm
Net weight	220 kg	280 kg



Accessories	Item No.	€ (VAT excl.)
■ Substructure OPTI SAR 750 L x W x H: 500 x 920 x 700 mm	324 2077	199.00
■ Substructure OPTI SAR 1000 L x W x H: 500 x 1,185 x 700 mm	324 2107	239.00